<b>DECLARATION FOR UTILITY OR</b>
DESIGN
PATENT APPLICATION
(37 C.F.R. 1.63)
<b>COMBINED WITH POWER OF</b>
<b>ATTORNEY</b>

	•					
Attorney Docket No.	9194					
First Named Inventor	Brian Francis Gray					
COMPLETE IF KNOWN						
Application Number	To Be Assigned					
Filing Date	March 12, 2004					
Group Art Unit	To Be Assigned					
Examiner Name	To Be Assigned					
Confirmation Number	To Be Assigned					

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		Group Art Unit	To Be Assigne			
		Examiner Name	To Be Assigne			
		Confirmation Number	To Be Assigne	ed		
I hereby declare that:	ing address and elders to					
Each inventor's residence, maili						
I believe the inventor(s) named patent is sought on the invention (check [X] one)	below to be the original and first inventor(s) of the subject matter which is claimed and for which a entitled Method for Making a Metal Forming Structure the specification of which is attached hereto.  was filed on(MM/DD/YYYY) as United States Application No. or PCT International Application Serial No and was amended on					
I hereby state that I have review by any amendment referred to al	ed and understand the contents bove.	(if applicable) s of the above-identified s	pecification, incl	uding the claims, as amended		
I acknowledge the duty to discontinuation-in-part applications national or PCT international file	s, material information which t	became available between	s defined in 37 the filing date of	C.F.R. §1.56, including for f the prior application and the		
I hereby claim foreign priority to certificate, or §365(a) of any P America, listed below and have or any PCT international applications.	CT International application also identified below, by chec	which designated at least king the box, any foreign e that of the application or	one country oth application for p which priority i	ner than the United States of atent or inventor's certificate		
Prior Foreign Application Number(s)	Country	Foreign Filing Da (MM/DD/YYYY		Priority Not Claimed		
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	<del></del>					
I hereby appoint Practitioners at above, and to transact all business Direct all correspondence to Cus	ss in the United States Patent a	s my/our attorneys(s) or a and Trademark Office con	gent(s) to prosect	ute the application identified		
I hereby declare that all statement are believed to be true; and furth made are punishable by fine or in validity of the application or any	her that these statements were mprisonment, or both, under 1	made with the knowledge	e that willful fal	se statements and the like so		
NAME OF SOLE OR FIL	RST INVENTOR:					
Given Name Brian Francis (first and middle [if any])	X	Family Name Or Surname	Gray			
Inventor's Signature		Date	March 9	1-2004		
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	F	Page 1 of 2				

## DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION

(continued)

Attorney Docket No. 9194

NAME OF SECOND INVEN	TOR:						
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